GLOBAL SALES NETWORK





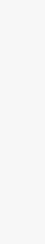






ISO14001: 2004







HANGCHA GROUP CO., LTD.

(Zhejiang Hangcha Imp. & Exp.Co.,Ltd.)

Add:398 Shi Qiao Road. Hangzhou Zhejiang province, China(310022)
Factory site:No.88, Donghuan Rd., Economic Development Zone Lin'an, Zhejiang, China(311305)
Tel: +86-571-88926755

Fax: +86-571-88926789 88132890 E-mail: sales@hcforklift.com

simple. Easy: **SERVICE**

AC: MOTORS

state od the art: **ELECTRONICS**

strong, wide, clear view: MASTS

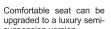
OPERATOR'S COMPARTMENT

A low step provides easy, comfortable access to the ergonomically designed compartment. The adjustable steering column and driver's seat ensure a comfortable working position.

Hydraulic levers can be mounted on either scuttle or beside the battery, allowing access from either side. Two strong grab handles are provided.

Lower step makes easy entry and exit. A clear foot well with well-placed pedals gives plenty of room for large feet and helps the driver work safely. This will be much appreciated by operators who have to get on and off of the forklift frequently.







Safe and easy access is assured by a large, non-slip step and grab handle.

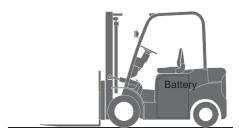
SOFT LANDING LIFT CYLINDER

During lowering fork with no load, fork speed is reduced just before touching ground to avoid collision noise with ground. The operator and those working near the forklift will appreciate the reduced noise.



BATTERY

Battery is dropped down to the lowest part of frame. This concept gives truck firm stability while it is traveling. By using relocating the battery under the cover hood, it reduces operator fatigue and makes the truck's overall dimensions smaller.



Because you open and close the battery cover for daily checkup, access of battery cover is improved by using gas-spring with lock function.



INTRODUCTION

The distinctive features of the new 4.0-5.0t **J** series electric Four-wheel counterbalanced forklift are the following:

- Versatility of use due to compact design and minimal operating space requirements.
 Compact dimensions combined with superb maneuverability.
- High stability, both when stationary and cornering, due to long wheelbase, low centre of gravity and wide tyres.
- Economy of operation, resulting from minimized maintenance costs, e.g. fully enclosed 3 phase AC asynchronous motors with high degree of efficiency maintenance free for life.

or more than 30 years, **HANGCHA GROUP CO., LTD.**Has played a leading role in the manufacture and production of Chinese forklift industry. We constantly strive to develop and incorporate the latest advances in forklift design and technology to ensure that our products provide an optimum level of

performance, all the time. Our new generation J series of forklifts truly exemplifies this commitment to excellence.

CONTROLLER

New Multi-Display employed full-dotted LCD is located on the steering column to improve visibility. Well fitted with convenient functions, such as battery indicator, truck operation records, passwords entry and so on. When traveling, displays travel speed and BDI (Battery Discharge Indicator), while stopping, displays clock, Multidisplay shows appropriate information under various situations.

CURTIS made high-frequency controller incorporates a powerful microprocessor together with MOSFET power electronics. It controls all truck movements precisely with high energy efficiency at low noise level-from smooth, sensitive inching to powerful acceleration and regenerative braking.

The new controller also offers sophisticated communication facilities and built-in diagnostics to reduce downtime. All electronics are housed inside the chassis body to protect them from external damage.

DRIVE TRAIN

AC Power System

Multiple benefits of the AC Power System include: fast response to operating commands, precise power control, compact components. Moreover, since the AC motor does not use contactors and brushes, these maintenance items will no longer be required. It also allows for a revolutionary new forklift design and performance so enhanced the operator can actually feel the difference.



durable, clean: HYDRAULICS

simple, comprehensive: PANEL

optimised, powerful: BATTERIES



CHASSIS

A fully enclosed chassis frame houses the drive motors. The hydraulic and drive components are protected against dirt and water. Due to compact design, these trucks are exceptionally robust.

Main electric equipments are placed inside of operator compartment. You can access to main pump motor, oil tank by opening left and right cover hood.

No tools are required remove floor plate.

STEERING

Rear axle with integrated steering cylinder suspended in the chassis with bearings for constant floor contact of all four wheels. It provides appropriate swinging limit of the steering axle and gives greater cornering stability. Hydraulic power steering, combined with drivemotor system, gives superb maneuverability with low noise level and low energy consumption. The low steering force required, further enhances operator comfort.

Brakes

The J series four-wheel truck has three independent braking systems:

- Regenerative braking system
- Front wheel brake drum system
- Toggle-type parking brake

Three Types of Regenerative Systems (AC)

■ When accelerator is released

Regenerative braking operates when the accelerator pedal is released during travel to collect the electrical power created. It also acts much like "engine braking" to slow the speed of the forklift.

During switch back

Regenerative braking operates during travel whenever the direction lever is switched from forward to reverse (or vice versa).

During braking

Regenerative braking operates whenever the brake pedal is depressed during travel. The regenerative system also helps to reduce brake lining wear and helps extend operating time per charge.

















Standard Feature

- AC drive system
- Front wheel & Rear wheel pneumatic tyres
- High capacity storage battery
- Emergency disconnect switch
- Rubber floor mat
- 2 Spools control valve
- Locked spring gas
- Front combined lamp
- 3 meters 2-stage mast

- Adjustable steering column
- Rearview mirror
- Drive, lift, steering controlled
- Rear combined lamp
- Beeper
- Toolbox and file folder
- Hour meter, self-diagnose indicator

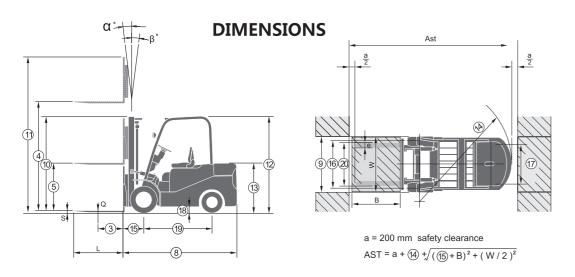
Optional Feature

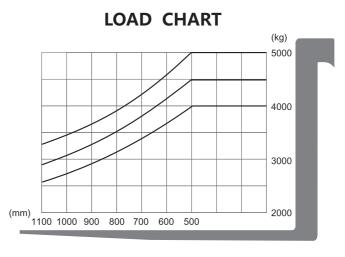
- 4.3-6 meters 3-stage mast
- 2.5-4.5 meters 2-stage mast
- With attachment
- Other dimension forks
- High capacity battery
- Special carriage and backrest
- Solid tyre
- Non-marking tyre
- Battery charger

4.0-5.0t J Serial Electric Forklift Specification

	No.	Manufacturer					HANGCHA GF	ROUP CO.,LTD.		
	1	Model			CPD40J-D1	CPD40J-C2/D2	CPD45J-D1	CPD45J-C2/D2	CPD50J-D1	CPD50J-C2/D2
pecification	2	Rated capacity			4000		45	500	5000	
ati	3	Load centre		mm	500		500		500	
lj:	4	Lifting height		mm	30	00	3000		3000	
eci	5	Free lifting height		mm	15	50	150		150	
Sp	6	Fork size	s×e×	mm	50×150)×1070	55×150×1070		55×150×1070	
"	7	Tilting angle F/B (α°/β°)		(°)	6 /	12	6 / 12		6 / 12	
	8		Length (to fork face)	mm	3015		3015		3015	
	9		Width	mm	1380		1380		1380	
	10	Overall Dimension	Height when mast lowered	mm	2185		2185		2185	
	11		Height when mast lifting	mm	4117		4117		41	17
	12		Height to safeguard	mm	22	80	22	280	22	280
Dimensions	13		Height seat	mm	1185		11	185	11	85
Sic	14	Turning radius Min.		mm	26	50	26	650	2650	
en	15	Overhang		mm	55	50	5	50	550	
] <u>=</u>	16/17	Thread(Front/Rear)		mm	1130	1100	1130 / 1100		1130 / 1100	
	18	Ground clearance	Min.	mm	219		219		219	
	19	Wheelbase		mm	2000		2000		2000	
	20	Fork spread	Min. / Max.	mm	310 / 1200		310 / 1200		310 / 1200	
	21	Working aisle width	1000×1200 crossways	mm	4516		4516		4516	
	22	with pallet (Ast)	800×1200 lengthways		4615		46	615	4615	
	23		Travel (Laden)	km/h	14		1;	3.5	1	3
	24	Speed	Travel (Unladed)	km/h	14		1:	3.5	13	3.5
	25		Lifting (Laden)	mm/s	270		2	60	2	50
901	26		Lifting (Unladed)		430		4.	20	4	00
Performance	27	Gradeability	ty Laden		14	.5	1	14	1	3
Ϊ́	28		Unladed	%	15.5		1	15	14	
윤	29	Max. Drawbar pull	Laden(S2 5min)	N	24000		26000		27000	
Pe	30	Service weight	Include battery box	kg	66		6800		7100	
	31	Axle Loading	Laden		9440 /1160		9950 / 1350		10635 / 1315	
	32	(Front / Rear)	Unladen	kg	3960 / 2640		3950 / 2850		3475 / 3475	
	33	Tyre	Front×2		250 / 15 7.00 - 12		250 / 15 7.00 - 12		250 / 15	
	34	1,110	Rear×2) - 12
	35	Motor	Driven motor / S 60min	kW	16.6		16.6		16.6	
	36	Pump motor / S 15m		kW	25.4		25.4		25.4	
en	37	Battery Standard		V/Ah	80 / 700		80 / 700		80 /	700
Driven	38	Dattery	Optional V/		I		1		1	
	39		Туре		MOSFET		MOSFET			SFET
	40	Controller Drive system Manufacturer			A	С	A	(C	А	C
	41				Danaher	Curtis/Kollmorgen	Danaher	Curtis/Kollmorgen	Danaher	Curtis/Kollmorgen
	42	Operating pressure f	or attachment	Мра	17.5		17.5		17.5	
	43	Noise level		dB(A)	7	4	7	75	76	

Ast*: Include Safety Clearance = 200mm





4.0 t J series mast

	Mast	Lowered	Overall height		Free lift		Tilt range		Capacity	
Туре	fork		With	Without	With	Without backrest	F	R	Load capacity at 500 mm	
🖹	height		backrest	backrest	backrest				Single tire	Double tire
	mm	mm	mm	mm	mm	mm	(°)	(°)	4.0t	4.0t
	2500	1935	3670	3270	150	150	6	11	4000	4000
	2700	2035	3870	3470	150	150	6	11	4000	4000
×	3000	2185	4170	3770	150	150	6	11	4000	4000
Duplex	3300	2335	4470	4070	150	150	6	11	4000	4000
	3500	2435	4670	4270	150	150	6	11	4000	4000
STD.	3600	2485	4770	4370	150	150	6	11	4000	4000
S	4000	2735	5170	4770	150	150	6	11	3800	4000
	4300	2900	5470	5070	150	150	6	6	3600	3800
	4500	3010	5670	5270	150	150	6	6	3400	3600
	4800	3175	5970	5570	150	150	6	6	3000	3200
	5000	3285	6170	5770	150	150	6	6	2800	3000
-	2500	1916	3670	3305	750	1115	6	11	4000	4000
Free Lift	2750	2040	3920	3555	873	1238	6	11	4000	4000
F 5	3000	2166	4170	3805	1000	1365	6	11	4000	4000
ш	3300	2316	4470	4105	1150	1515	6	11	4000	4000
	4000	2020	5170	4805	850	1218	6	11	4000	4000
	4300	2120	5470	5105	950	1318	6	6	3400	3600
l l	4500	2185	5670	5305	1018	1380	6	6	3200	3400
Triplex	4800	2280	5970	5605	1110	1478	6	6	3000	3200
[윤	5000	2350	6170	5805	1180	1548	6	6	2600	3000
	5500	2515	6670	6305	1348	1710	3	6	2250	2800
	6000	2730	7170	6805	1560	1928	3	6	1700	2600

4.5 t J series mast

Type	Mast		Overall height		Free	e lift	Tilt range		Capacity	
	fork	Lowered	With	Without	With	Without backrest	F	R	Load capacity at 500 mm	
-	height		backrest	backrest	backrest				Single tire	Double tire
	mm	mm	mm	mm	mm	mm	(°)	(°)	4.5t	4.5t
	2500	1935	3670	3270	150	150	6	11	4500	4500
	2700	2035	3870	3470	150	150	6	11	4500	4500
× [3000	2185	4170	3770	150	150	6	11	4500	4500
Duplex	3300	2335	4470	4070	150	150	6	11	4500	4500
	3500	2435	4670	4270	150	150	6	11	4500	4500
STD.	3600	2485	4770	4370	150	150	6	11	4500	4500
S	4000	2735	5170	4770	150	150	6	11	4250	4500
	4300	2900	5470	5070	150	150	6	6	4000	4250
	4500	3010	5670	5270	150	150	6	6	3800	4050
	4800	3175	5970	5570	150	150	6	6	3350	3600
[5000	3285	6170	5770	150	150	6	6	3150	3400
	2500	1916	3670	3305	750	1115	6	11	4500	4500
Full se Lift	2750	2040	3920	3555	873	1238	6	11	4500	4500
Free	3000	2166	4170	3805	1000	1365	6	11	4500	4500
"[3300	2316	4470	4105	1150	1515	6	11	4500	4500
П	4000	2020	5170	4805	850	1218	6	11	4500	4500
	4300	2120	5470	5105	950	1318	6	6	3800	4050
l [4500	2185	5670	5305	1018	1380	6	6	3600	3850
Triplex	4800	2280	5970	5605	1110	1478	6	6	3350	3600
≗	5000	2350	6170	5805	1180	1548	6	6	3150	3400
	5500	2515	6670	6305	1348	1710	3	6	2550	3100
	6000	2730	7170	6805	1560	1928	3	6	1950	2800

5.0 t J series mast

	Mast	Lowered	Overall height		Free	Tilt range		Capacity		
Type	fork		With	Without	With backrest	Without backrest	F	R	Load capacity at 500 mm	
🖹	height		backrest	backrest					Single tire	Double tire
	mm	mm	mm	mm	mm	mm	(°)	(°)	5.0t	5.0t
	2500	1935	3670	3270	150	150	6	11	5000	5000
	2700	2035	3870	3470	150	150	6	11	5000	5000
×	3000	2185	4170	3770	150	150	6	11	5000	5000
Duplex	3300	2335	4470	4070	150	150	6	11	5000	5000
6	3500	2435	4670	4270	150	150	6	11	5000	5000
<u>.</u>	3600	2485	4770	4370	150	150	6	11	5000	5000
STD.	4000	2735	5170	4770	150	150	6	11	4750	5000
	4300	2900	5470	5070	150	150	6	6	4500	4750
	4500	3010	5670	5270	150	150	6	6	4250	4500
	4800	3175	5970	5570	150	150	6	6	3750	4000
	5000	3285	6170	5770	150	150	6	6	3500	3750
	2500	1916	3670	3305	750	1115	6	11	5000	5000
Free Lift	2750	2040	3920	3555	873	1238	6	11	5000	5000
[F 9]	3000	2166	4170	3805	1000	1365	6	11	5000	5000
"	3300	2316	4470	4105	1150	1515	6	11	5000	5000
	4000	2020	5170	4805	850	1218	6	11	4750	5000
	4300	2120	5470	5105	950	1318	6	6	4200	4500
l I	4500	2185	5670	5305	1018	1380	6	6	4000	4250
<u>×</u>	4800	2280	5970	5605	1110	1478	6	6	3750	4000
Triplex	5000	2350	6170	5805	1180	1548	6	6	3500	3750
-	5500	2515	6670	6305	1348	1710	3	6	2850	3350
	6000	2730	7170	6805	1560	1928	3	6	2200	2950